

United States Patent and Trademark Office

UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, Virginia 22313-1450 www.uspto.gov

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/673,513	09/30/2003	David L. O'Meara	243460US6YA	1655
22850	7590 02/14/2006		EXAMINER	
OBLON, SPIVAK, MCCLELLAND, MAIER & NEUSTADT, P.C.			COLEMAN, WILLIAM D	
	1940 DUKE STREET ALEXANDRIA, VA 22314		ART UNIT	PAPER NUMBER
			2823	
			DATE MAILED: 02/14/2006	

Please find below and/or attached an Office communication concerning this application or proceeding.

	Application No.	Applicant(s)				
	10/673,513	O'MEARA ET AL.				
Office Action Summary	Examiner	Art Unit				
	W. David Coleman	2823				
The MAILING DATE of this communication appears on the cover sheet with the correspondence address Period for Reply						
A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) OR THIRTY (30) DAYS, WHICHEVER IS LONGER, FROM THE MAILING DATE OF THIS COMMUNICATION. - Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication. - If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication. - Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).						
Status						
1) Responsive to communication(s) filed on <u>30 November 2005</u> .						
2a)⊠ This action is FINAL . 2b)☐ This	This action is FINAL . 2b) This action is non-final.					
3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is						
closed in accordance with the practice under Ex parte Quayle, 1935 C.D. 11, 453 O.G. 213.						
Disposition of Claims						
4) Claim(s) <u>1-56</u> is/are pending in the application.						
4a) Of the above claim(s) 39-56 is/are withdrawn from consideration.						
5) Claim(s) is/are allowed.						
6)⊠ Claim(s) <u>1-18,20-22 and 24-38</u> is/are rejected.						
7)⊠ Claim(s) <u>19 and 23</u> is/are objected to.						
8) Claim(s) are subject to restriction and/or election requirement.						
Application Papers						
9) The specification is objected to by the Examiner.						
10) ☐ The drawing(s) filed on is/are: a) ☐ accepted or b) ☐ objected to by the Examiner.						
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).						
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).						
11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.						
Priority under 35 U.S.C. § 119						
12)☐ Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). a)☐ All b)☐ Some * c)☐ None of:						
1. Certified copies of the priority documents have been received.						
2. Certified copies of the priority documents have been received in Application No						
3. Copies of the certified copies of the priority documents have been received in this National Stage						
application from the International Bureau (PCT Rule 17.2(a)).						
* See the attached detailed Office action for a list of the certified copies not received.						
Attachment(s)						
1) Notice of References Cited (PTO-892)	4) Interview Summar Paper No(s)/Mail D					
2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08)		Patent Application (PTO-152)				
Paper No(s)/Mail Date <u>01/06</u> .	6) Other:					

Art Unit: 2823

DETAILED ACTION

Response to Arguments

1. Applicant's arguments filed November 30, 2005 have been fully considered but they are not persuasive.

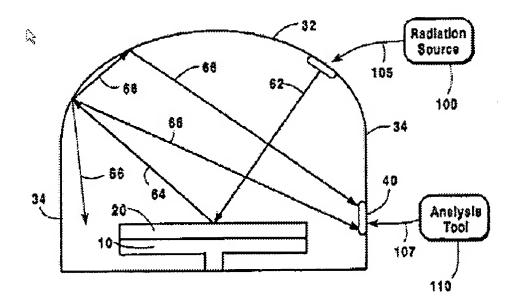
- 2. Applicants amendment to claim 1 which now includes the limitation of "monitor a state of a material deposit on the system component" does not further limit the invention.
- 3. Applicants contend that neither Rulkens U.S. Patent 6,762,849 B1 herein known as Rulkens and Fairbairn U.S. Patent Application Publication No.: US 2004/0069225 herein known as Fairbairn fail to teach or discloses details of a monitored system component.
- 4. In response to Applicants contention that Rulkens in view of Fairbairn fails to teach a system component, the Examiner takes the position that since the combined teachings describe forming a layer on a wafer with the wafer being a system component. Because the combined teachings teaches semiconductor manufacturing (column 1, lines 15-22), it would highly suggest the wafer being a semiconductor component as defined by Applicant's disclosure. It is well known that a semiconductor wafer will be comprised of the claimed system components, i.e., quartz, silicon, alumina, carbon or silicon carbide (see column 9, lines 46-59).

Art Unit: 2823

Claim Rejections - 35 USC § 103

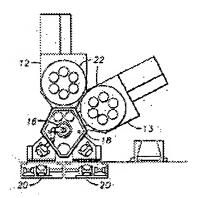
- 5. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 6. Claims 1-18 and 20-22 and 24-38 are rejected under 35 U.S.C. 103(a) as being unpatentable over Rulkens U.S. Patent 6,762,849 B1 in view of Fairbairn et al., U.S. Patent Application Publication No.: US 2004/0069225 A1.
- 7. <u>Rulkens</u> discloses a semiconductor process substantially as claimed. See **FIGS. 1-7**, where Rulkens teaches the following limitations.

Art Unit: 2823



this figure is

attributed to Rulkens.



this figure is attributed to Fairbairn.

8. Pertaining to claim 1, <u>Rulkens</u> teaches a method of monitoring status of a system component in a process chamber of a processing system, comprising: exposing a system component of the batch type processing system to light from a light source 105;

Art Unit: 2823

and monitoring interaction of the light with the system component 107 to determine a stains of the system component. However, Rulkens fails to teach a batch type processing system.

Fairbairn teaches a batch type processing system. In view of Fairbairn it would have been obvious to one of ordinary skill in the art to incorporate a batch type processing system into the Rulkens semiconductor process because a cluster too configured for batch processing allows

multiple wafers to be simultaneously processed in a single chamber [0005].

- Pertaining to claim 2, <u>Rulkens</u> in view of <u>Fairbairn</u> teaches the method according to claim
 wherein the exposing comprises:
 exposing a system component that is transparent to the light (see Rulkens, column 8, lines 56-64).
- 10. Pertaining to claim 3, <u>Rulkens</u> in view of <u>Fairbairn</u> teaches the method according to claim 1, wherein the exposing comprises: exposing at least one of a process tube, a shield, a ring, a baffle, and a liner to the light (please note that Rulkens discloses consumable or replaceable components such as alumina, column 1, lines 45-47).
- Pertaining to claim 4, <u>Rulkens</u> in view of <u>Fairbairn</u> teaches the method according to claim 1, wherein the exposing comprises:

 exposing a system component including a ceramic material to the light.
- 12. Pertaining to claim 5, <u>Rulkens</u> in view of <u>Fairbairn</u> teaches the method according to claim 1, wherein the exposing comprises:

Art Unit: 2823

exposing a system component including at least one of an oxide, a nitride, and a carbide to the

Page 6

13. Pertaining to claim 6, <u>Rulkens</u> in view of <u>Fairbairn</u> teach the method according to claim

1, wherein the exposing comprises: exposing a system component including at least one of

quartz, Al₂O₃, SiN, and SiC to the light.

14. Pertaining to claim 7, <u>Rulkens</u> in view of <u>Fairbairn</u> teach the method according to claim

1, wherein the exposing comprises:

exposing a system component having a material deposit to the light.

light (please note that quartz and alumina are composed of oxides).

15. Pertaining to claim 8, Rulkens in view of Fairbairn teach the method according to claim

1, wherein the exposing comprises: exposing a system component having a material deposit to

the light, the material deposit containing at least one of Si, SiGe, SiN, SiO₂, doped Si, HfO₂,

HfSiO, ZrO₂, and ZrSiOx.

16. Pertaining to claim 9, Rulkens in view of Fairbairn teach the method according to claim

1, wherein the exposing comprises:

using a laser, a LED, a lamp, or a heater for the light source (the Examiner takes the position that

the process plasma is the lamp for the light source).

/

Art Unit: 2823

17. Pertaining to claim 10, <u>Rulkens</u> in view of <u>Fairbairn</u> teach the method according to claim 1, wherein the exposing comprises:

exposing a system component to light from a light source positioned outside a chamber

Page 7

processing zone (see alternative process, column 5, lines 3-5).

processing zone (see the rejection of claim 9 above for an explanation).

18. Pertaining to claim 11, <u>Rulkens</u> in view of <u>Fairbairn</u> teach The method according to claim 1, wherein the exposing comprises:

exposing a system component to light from a light source positioned inside a chamber

- 19. Pertaining to claim 12, <u>Rulkens</u> in view of <u>Fairbairn</u> teach the method according to claim I, wherein the exposing comprises: exposing a system component to light having a single wavelength or to light having multiple wavelengths.
- 20. Pertaining to claim 13, <u>Rulkens</u> in view of <u>Fairbairn</u> teach the method according to claim 1, further comprising:

 performing a process in the process chamber.
- 21. Pertaining to claim 14, <u>Rulkens</u> in view of <u>Fairbairn</u> teach the method according to claim 13, wherein the performing comprises:

 performing at least one of thermal process and a plasma process (the thermal process is performed with high intensity discharge lamps as disclosed in column 10, lines25-35).

Art Unit: 2823

22. Pertaining to claim 15, <u>Rulkens</u> in view of <u>Fairbairn</u> teach the method according to claim

Page 8

13, wherein the performing comprises:

performing at least one of a chamber cleaning process, a chamber conditioning process, a

substrate etching process, and a substrate film formation process.

23. Pertaining to claim 16, <u>Rulkens</u> in view of <u>Fairbairn</u> teach the method according to claim

13, wherein the performing comprises:

flowing a process gas including a halogen-containing gas during a chamber cleaning process.

24. Pertaining to claim 17, <u>Rulkens</u> in view of <u>Fairbairn</u> teach the method according to claim

13, wherein the performing comprises:

flowing a process gas including at least one of C1F₃, F₂, NF₃, and HF during a chamber cleaning

process (see Fairbairn [0130]).

25. Pertaining to claim 18, Rulkens in view of Fairbairn teach the method according to claim

13, wherein the performing comprises: flowing a process gas including at least one of a silicon-

containing gas and a nitrogen-containing gas during a chamber conditioning process.

26. Pertaining to claim 20, <u>Rulkens</u> in view of <u>Fairbairn</u> teach the method according to claim

13, wherein the performing comprises:

flowing a process gas including a halogen-containing gas during a substrate etching process.

Art Unit: 2823

etching process (see Fairbairn [0135]).

27. Pertaining to claim 21, <u>Rulkens</u> in view of <u>Fairbairn</u> teach the method according to claim 13, wherein the performing comprises: flowing a process gas including HF during a substrate

- 28. Pertaining to claim 22, <u>Rulkens</u> in view of <u>Fairbairn</u> teach the method according to claim 13, wherein the performing comprises: flowing a process gas including at least one of a siliconcontaining gas and an nitrogen-containing gas during a substrate film formation process.
- 29. Pertaining to claim 24, <u>Rulkens</u> in view of <u>Fairbairn</u> teach the method according to claim 13, wherein the performing comprises:

 flowing a process gas including a metal-containing gas during a substrate film formation process (i.e., tungsten).
- Pertaining to claim 25, <u>Rulkens</u> in view of <u>Fairbairn</u> teach the method according to claim 13, wherein the performing further comprises:

 flowing an inert gas including at least one of Ar, He, Ne, Kr, Xe, and N₂.
- Pertaining to claim 26, <u>Rulkens</u> in view of <u>Fairbairn</u> teach the method according to claim 13, wherein the performing comprises: exposing a system component to a temperature between about 100°C and about 1000°C (the Examiner takes the position that it is well known to form dielectrics in the claimed temperature range).

Art Unit: 2823

Pertaining to claim 27, <u>Rulkens</u> in view of <u>Fairbairn</u> teach the method according to claim 13, wherein the performing comprises: exposing a system component to a pressure between about 10 mTorr and about 760 Torr (because Rulkens discloses forming a plasma it is well known that plasmas are formed below 760 Torr).

- Pertaining to claim 28, <u>Rulkens</u> in view of <u>Fairbairn</u> teach the method according to claim 13., wherein the performing comprises: exposing a quartz system component to chamber pressure of about 200 mTorr and a temperature of about 300°C during a chamber cleaning process.
- 34. Pertaining to claim 29, <u>Rulkens</u> in view of <u>Fairbairn</u> teach The method according to claim 1, wherein the exposing comprises: exposing a quartz system component including a SiN protective coating and a metal oxide material deposit to the light during a chamber cleaning process.
- 35. Pertaining to claim 30, <u>Rulkens</u> in view of <u>Fairbairn</u> teach the method according to claim 1, wherein the monitoring comprises:
 using an optical monitoring system to detect intensity of light transmission from the system component.

Art Unit: 2823

36. Pertaining to claim 31, <u>Rulkens</u> in view of <u>Fairbairn</u> teach the method according to claim 30, wherein the monitoring further comprises: determining if an intensity level of the light transmission from the system component has reached a threshold value.

- 37. Pertaining to claim 32, <u>Rulkens</u> in view of <u>Fairbairn</u> teach the method according to claim 31, wherein the monitoring further comprises:

 measuring the intensity level of the light transmission component to arrive at a determination of whether to stop the process.
- Pertaining to claim 33, <u>Rulkens</u> in view of <u>Fairbairn</u> teach the method according to claim 1, wherein the monitoring comprises:

 using an optical monitoring system to detect intensity of light reflection from the system component.
- 39. Pertaining to claim 34, <u>Rulkens</u> in view of <u>Fairbairn</u> teach the method according to claim 33, wherein the monitoring further comprises: determining if an intensity level of the light reflection has reached a threshold value.
- 40. Pertaining to claim 35, <u>Rulkens</u> in view of <u>Fairbairn</u> teach the method according to claim 34, wherein the monitoring further comprises: measuring the intensity level of the light reflection to arrive at a determination of whether to stop the process.

Art Unit: 2823

41. Pertaining to claim 36, <u>Rulkens</u> in view of <u>Fairbairn</u> teach the method according to claim

1, further comprising:

forming a protective coating on a system component.

42. Pertaining to claim 37, <u>Rulkens</u> in view of <u>Fairbairn</u> teach the method according to claim

36, wherein the forming a protective coating comprises:

forming at least one of SiN, SIC, SiO₂, YzO₃, SczO₃, SczF₃, YF₃, La₂O₃, CeO₂, Lu₂O₃, DyO₃,

Si02, MgO, A1203, ZnO, SnOz, and Inz03.

43. Pertaining to claim 38, Rulkens in view of Fairbairn teach the method according to Claim

1, wherein the monitoring comprises:

using an optical monitoring system to detect said interaction of the light; and

purging optical components of said monitoring system with a purge gas.

44. Claims 19 and 23 objected to as being dependent upon a rejected base claim, but would

be allowable if rewritten in independent form including all of the limitations of the base claim

and any intervening claims.

Information Disclosure Statement

The information disclosure statement filed January 20, 2006 has been considered.

Art Unit: 2823

Conclusion

45. THIS ACTION IS MADE FINAL. Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

- A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the mailing date of this final action.
- Any inquiry concerning this communication or earlier communications from the examiner should be directed to W. David Coleman whose telephone number is 571-272-1856.

 The examiner can normally be reached on Monday-Friday 9:00 AM 5:30 PM.
- 48. If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Matt Smith can be reached on 571-272-1907. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Art Unit: 2823

Page 14

49. Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR

system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR

system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

(M)

W. David Coleman Primary Examiner Art Unit 2823

WDC